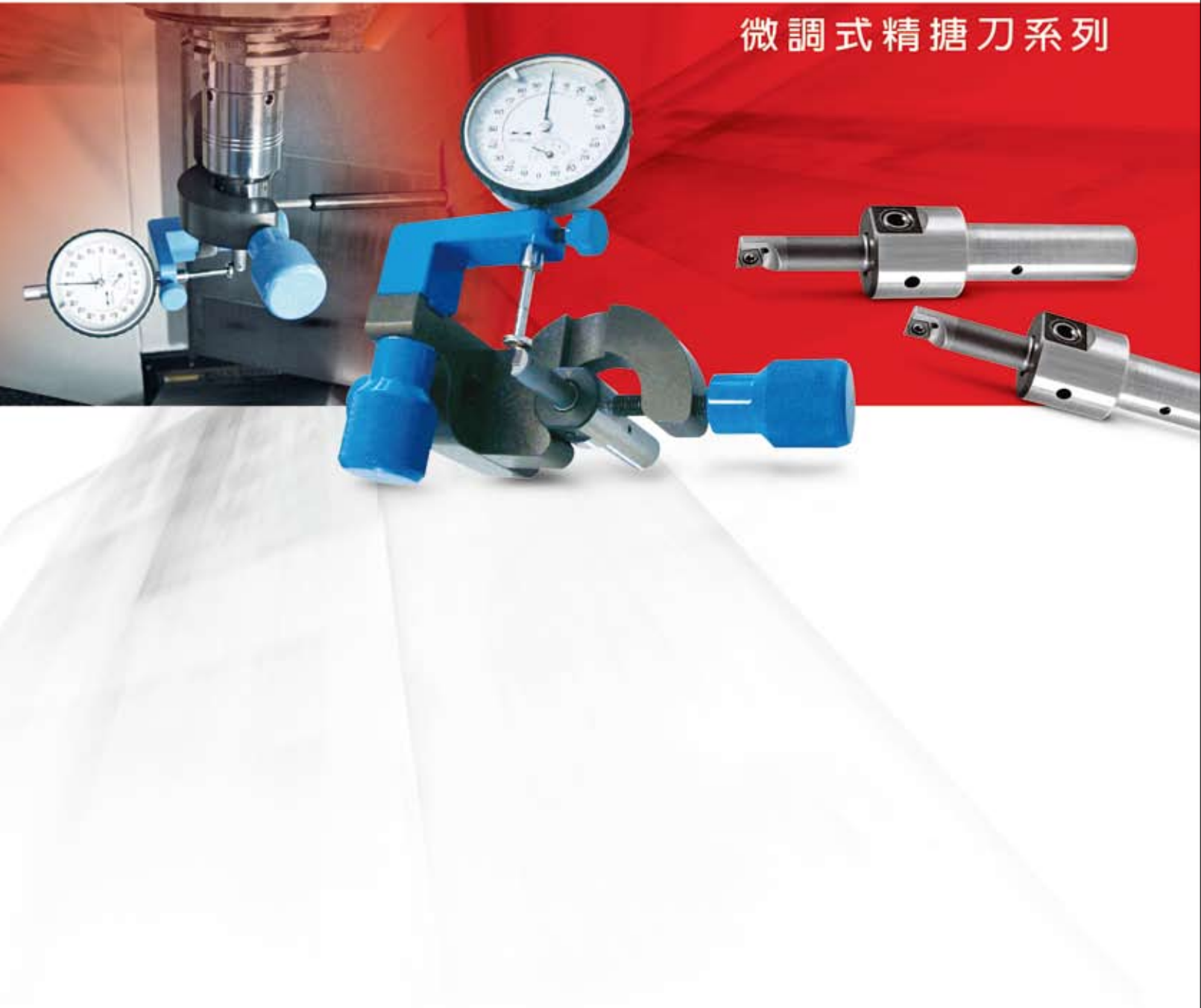


Fine Boring System

微調式精搪刀系列



KOVA
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Boring bars for hard machining, extra low vibration 用於硬加工抗震刀桿

Type : A
Carbide boring bar with soldered CBN insert
 鎢鋼焊CBN刀片



Type : B
Indexable Inserts Boring Bar
 捨棄式刀桿



TYPE 類型	Order No. 訂購號碼	Size 尺寸大小	For fine adjusting heads 適用微調頭	Diameter min. max. (mm) 加工孔徑範圍	max. machining depth (mm) 最大加工深	Shock resistance 抗震	Insert 刀片
A	LANK-38630	6	LANK-30601 LANK-30602	2.8~5	9		
	LANK-38631			2.8~6	15		
	LANK-38632			3.8~6	12		
	LANK-38633			3.8~7	20		
	LANK-38634			4.8~7	15		
	LANK-38635			4.8~8	25		
B	LANK-38620	6	LANK-30601 LANK-30602	5.9~9	18	●	CCGT04T002
	LANK-38621			5.9~10	30	●	
	LANK-38822	8	LANK-30802	7.9~11	24	●	CCMT060204
	LANK-38823			7.9~12	40	●	
	LANK-38020	10	LANK-31001 LANK-31002	9.9~14	30	●	
	LANK-38021			9.9~15	50	●	
	LANK-38220	12	LANK-31202	11.9~16	36	●	CCMT09T304
	LANK-38221			11.9~17	60	●	
	LANK-38623	16	LANK-31602	15.9~21	60	●	
	LANK-38624			20~25	60		
LANK-38625	24~29			60			
LANK-38626	28~33			60			

Carbide boring bar for "soft machining" from $\phi 5.9$ mm with internal coolant supply
 用於軟材加工鎢鋼鍍層搪刀桿，從 $\phi 5.9$ 之後的捨棄式刀桿為中心出水式

Type : A

Carbide boring bar with special coating for dry and coolant machining

鎢鋼鍍層搪刀桿



Type : B

Indexable Insert Boring Bar with internal coolant supply

捨棄式中心出水刀桿



TYPE 類型	Order No. 訂購號碼	Size 尺寸大小	For fine adjusting heads 適用微調頭	Diameter min. max. (mm) 加工孔徑範圍	max. machining depth (mm) 最大加工深	Shock resistance 抗震	Insert 刀片
A	LANK-30630	6	LANK-30601 LANK-30602	2.8~5	9		
	LANK-30631			2.8~6	15		
	LANK-30632			3.8~6	12		
	LANK-30633			3.8~7	20		
	LANK-30634			4.8~7	15		
	LANK-30635			4.8~8	25		
B	LANK-30620	6	LANK-30601 LANK-30602	5.9~9	18	●	CCGT04T002
	LANK-30621			5.9~10	30	●	
	LANK-30822	8	LANK-30802	7.9~11	24	●	CCMT060204
	LANK-30823			7.9~12	40	●	
	LANK-31020	10	LANK-31001 LANK-31002	9.9~14	30	●	
	LANK-31021			9.9~15	50	●	
	LANK-31220	12	LANK-31202	11.9~16	36	●	
	LANK-31221			11.9~17	60	●	
LANK-31616	16	LANK-31602	15.9~20	48	●	CCMT09T304	

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